

# Change Management Process Goals were set... Goals Increase productivity Improve morale Add VALUE to the customer - Jeff Kulhavy; Lead Clinical Laboratory Scientist ...and a team was established Critical Success Factors for Effective Change

A group of hand-picked lab employees with diverse experience, skills and education.
 Empowered to make decisions based on their own expertise, information and

Streamline Group

perspective
Positive and cooperative attitude

### **Streamline Group Key Lean Concepts**



- Develop performance matrices
- Process map
- · One-piece flow
- · Workload leveling
- Monitor for daily improvement

Key objectives were to improve TAT and become Employer of Choice

### 2-Step Process



### Step One: Process Map Workflow

- •Don't want to automate a bad process
- •Will identify waste and result in re-engineering existing processes for improved efficiencies
- •Will assist in your vendor selection

### **Step Two: Performance Matrix**

- •Establish an adequate baseline for performance comparison.
- •Performance parameters may include:
  - -TAT for STATs
  - -TAT for routines
  - -Use percentiles
- •Quality parameters may include samples that are:
  - -Lost
  - -Mishandled
  - -Mislabeled
  - -Aliquoting or pour-off errors
- •Human Resource Issues such as:
  - -Change in employee turnover rates
  - -Employee job satisfaction
  - -Employee training and orientation

Accessioner

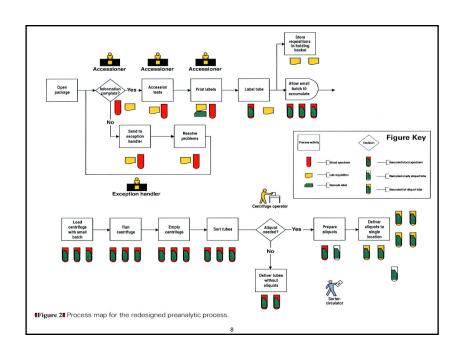
Triago

Separate

Accessioner

Friest tabels

Friest



### **Results from Lean 2001**



- Method: Employed principles of lean production (the Toyota Production System)
- Assumptions:
  - Improve service for all customers w/o additional FTE
- Results:
- 80% of tests in an hour or less
- 40% of tests auto-verified
- Reduction of mislabeled and missing tube errors
- Median processing time reduced from 29 to 19 minutes

### **One-Piece Flow**

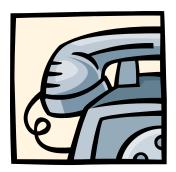


# So what has happened since 2001? HOSPITALIS CLINICS Undersity of Jose Health Care \*\*XXX\*\*

## **Clinical Pathology Call Center**



- Manage inbound and outbound calls
- Take add-on requests
- Call critical values



### **Recovered Precious CLS Time**



- Materials
   Management clerks
   unpacks, dates and
   stores supplies.
  - Saves 15 hours/month of CLS time
- Improve Inventory System
  - Color code
    - reagents, calibrators, & controls and
    - · new lots of each



12

### Improved Lab's Efficiency with Pre-Analytic Automation



- Reduced errors less manual intervention
- Improved employee safety
- Able to locate any sample quickly
- Consistently meets/exceeds TAT goals
- Increased employee morale
  - ✓ Employer of Choice



# Decreased CLS time recovering samples





Before

- · Add-on requests
  - Physician order of additional assays on previously analyzed sample
- Make over the add-on process
- -Replace verbal orders and read-back
- Use Push technology. Addons print in Call Center
  - -1000 add-ons/week
- -Future Quest
- -Post-analytical sample storage and retrieval system



After

HOSPITALS&CLINICS **Greater FOCUS on Value-Added Work** · Approximately 99% of tests are auto-verified Recently upgraded to MW 8.08 • One FTE per shift releasing 14,000 tests per 25% . % • Prior to Roche solution, 2000 2005 2007 2008 2010 2 FTE's releasing Year 9,000 tests (60%) Supplemented/ Auto-verification >1,500 Rules · Ability to locate any Rudimentary >Migrated to replaced LIS by test rules with sample quickly What will the Middleware future hold? • Middleware print-outs rules allow finding one or multiple samples quickly \*All rules were written by the University of Iowa 15

### **Continue to LEAN**



- · Consistent results
- Fewer variances
- Decreased TAT
- Save technologist time!!!
- · Less technologist stress and fatigue
- Less stress carries over to benefit other lab functions

"Autoverification saves time for the filing person. It eliminates mistakes by people when interpreting results."

"Autoverification lessens the workload at the filing bench to allow me to perform other tasks required in the immediate area."

"One person can run chemistry by themselves the others can help where needed."

"Easier to file – not much tech intervention is needed."

The Chair...



...is now empty.

### **Monitor for Daily Performance**



Prior to May 2007, our goal had been 80% within one hour

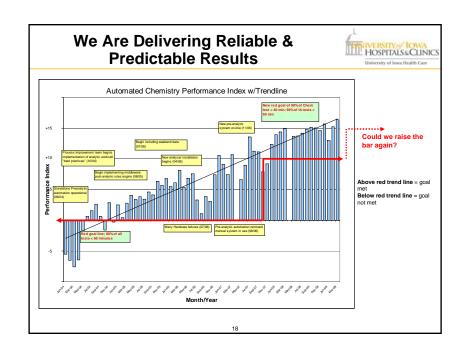
### How are we doing now?

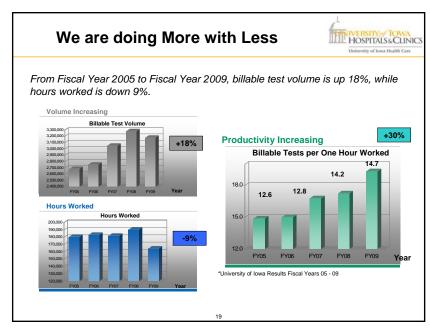
- 90% of samples loaded on MPA7 in < 5 minutes</li>
  - 97% of samples meet this goal!
- 90% of P tests done in <40 minutes
  - Average TAT 30 min
  - 96% of P tests meet this goal!
- 90% of E tests done in <50 minutes
  - Average TAT 40 min
  - 95% of E tests meet this goal!

"I am usually 100% satisfied with the service they provide us. Great job." T. Burstain, MD



The Entire Lab Knows EXACTLY How We Are Doing...Every 2 Hours





### Accomplishments



- Significant improvement in morale
- Improved productivity and efficiency
- Added Value to our customers; UIHC staff and the *patient*

### **Lessons Learned**

- Keep in frequent contact
- Stay on task
- Involve the people doing the work
- Create order from chaos
- Paint the vision for the future
- Focus on improving the surrounding processes

